

Technical Data Sheet

Ronfalin C120 EF PROCESS CYAN3-1500



Polycarbonate + ABS

Product Description

PC/ABS with a vicat softening temperature of 120°C exhibiting good melt flow and low temperature impact

Regulatory Status

For regulatory compliance information, see *Ronfalin C120 EF PROCESS CYAN3-1500* [Product Stewardship Bulletin \(PSB\)](#) and [Safety Data Sheet \(SDS\)](#).

Status Commercial: Active

Availability Europe

Typical Properties	Nominal Value	Units	Test Method
Physical			
Melt Flow Rate, (260 °C/5.0 kg)	22	g/10 min	ISO 1133
Density	1.12	g/cm ³	ISO 1183
Mechanical			
Tensile Stress at Yield	50	MPa	ISO 527-2
Tensile Strain at Break	>50	%	ISO 527-2
Tensile Modulus	2350	MPa	ISO 527-1
Flexural Stress	90	MPa	ISO 178
Impact			
Charpy Impact Strength - Notched	35	kJ/m ²	ISO 179
Charpy Impact Strength - Unnotched	No Break		ISO 179
Notched Izod Impact Strength	20	kJ/m ²	ISO 180
Notched Izod Impact (Area), (23 °C, Method A)	30.0	kJ/m ²	ASTM D256
Thermal			
Vicat Softening Temperature, (B (50N), 50 °C/h)	120	°C	ISO 306
Deflection Temperature Under Load Unannealed (0.45 MPa)	122	°C	ISO 75-2/B
Deflection Temperature Under Load Unannealed (1.80 MPa)	100	°C	ISO 75-2/A
UL Information			
Flame Rating	HB		UL 94

Notes

These are typical property values not to be construed as specification limits.

Processing Techniques

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

Company Information

For further information regarding the LyondellBasell company, please visit <http://www.lyb.com/>.

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